

Date: Tuesday, 16/12/2008 8:59:25 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPRING  
 Job Number : 05068  
 Estimate Number : 13700  
 P.O. Number :  
 This Issue : 16/12/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D38581  
 First Issue : / / Type : PURCHASED PARTS Drawing Number : D3858 PROTO  
 Previous Run : Project Number : N/A  
 Material :  
 Due Date : 23/12/2008 Qty: 4 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est. A 08.12.15 New issue EC verified by: DD

## Additional Product

PROTOTYPE

FOR ENGINEERING USE ONLY

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7467

Make as per dwg D3858

Possible Supplier: McMaster-Carr P/N: 1692K38

Material release note required

M 109743

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

ph 08.12.16

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Check dims to dwg

ENGINEERING APPROVAL

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Peter

R+D 002514

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

A.08.12.16 Prototype

Job Completion



U 08.12.24

# Receiving Report

Date: 8/10/29

Batch No: M129743

Supplier: McMASTER

Dart P/O: 7469

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☐ No ☒ N/A ☒  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☐ N/A ☐  
 Work Order ☐ N/A ☐

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 08/10/30  
 Date: RCP9309  
 Received/Costing: C2  
 Initial: C2

Location Pharma

H:\FORMS\Purchasing\approved purch\RECREPORT Rev.D

Merchandise Amount: 65.19  
 Canadian GST: 3.26  
 Shipping Charge: -90 10.68  
**Invoice Total (in U.S. Dollars): \$79.13**

The material billed on this invoice was shipped as follows:

McMaster Packing List Number: 7699536-01 Shipped Via: PUROLATOR/TORONTO on October 27, 2008  
 Total Packages: 1 Total Weight: 1 lbs

This transaction is subject to McMaster-Carr Supply Company's terms and conditions of sale. No other terms and conditions of sale shall apply to this transaction.

These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.

RECEIVED NOV 03 2008

# McMASTER-CARR®

Purchase Order  
PO00007464

Page 1 of 1

Aurora Industrial Pkwy  
Aurora, OH 44202-8087  
30-995-5500  
le.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

McMaster-Carr Number  
7699536-01

10/27/2008

Line	Description	Ordered	Shipped
2	1692K38 Type 302 Stainless Steel Conical Compression Spring, 1-1/2" L, .85" L OD, .343" Small OD, .045" Wire Diameter, Packs of 1	6 Packs	6
1	9657K83 Steel Compression Spring, Music Wire, 1-1/4" L, 9/32" OD, .040" Wire Diameter, Packs of 12	1 Pack	1

3 - 305 - 02 06 - 76 K38 6PK 2

One  
EA/PK

3 - 300 - 13 65 - 20 K83 1PK 1

1PK

*P/R/29*

Dart Aerospace Ltd

EXP

49



1 lb  
2 lines

FW1BSP42  
10/27/2008  
14:16/14:32  
981

8030651963634



52-0707

Aerospace Ltd

Receiving Slip

Date Oct 30, 2008	Page 1
Receipt Number RCP00009309	

Aerospace Ltd  
Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613) 632-3336  
Fax: (613) 632-4443

Purchase From:

McMaster-Carr Supply Co,  
P.O. Box 7690  
Chicago, IL 60680-7690  
USA

Ship To:

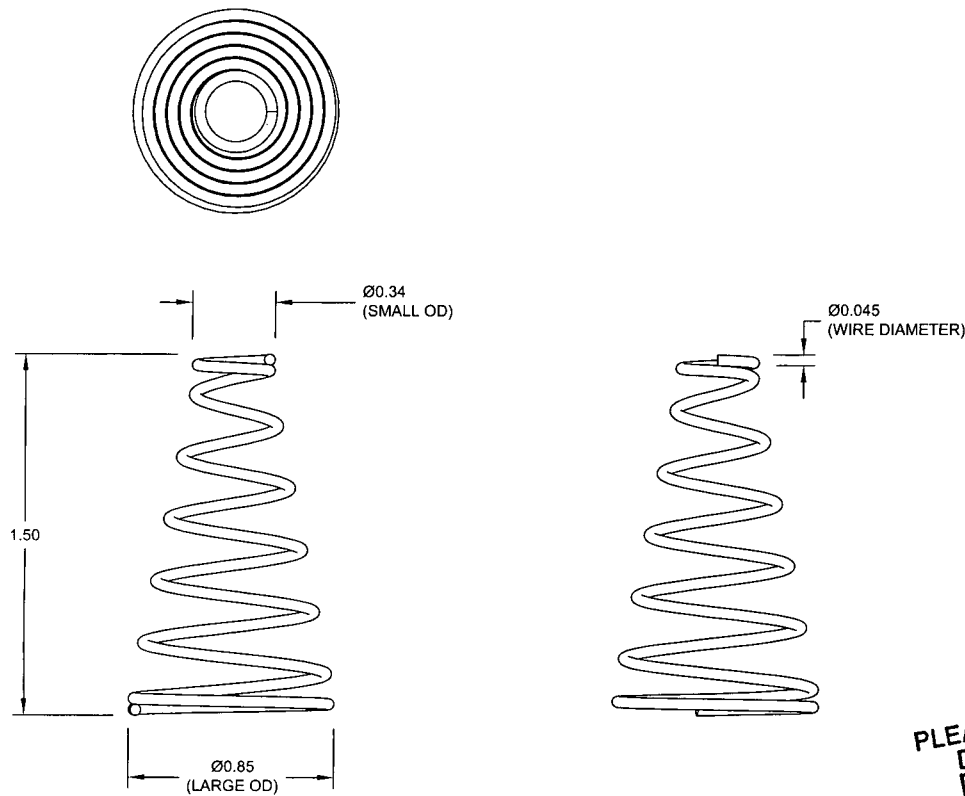
Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VU-MCM001	PO00007464

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	9657K83	STEEL SPRING	1.0000	12 PER P	6.620000	6.62	Oct 30, 2008
	1692K38	COMPRESSION SPRI	2.0000	3 PER PK	13.680000	27.36	Oct 30, 2008

Comments:

# SPECIFICATION CONTROL DRAWING



**D3858-1 SPRING**

## NOTES:

- 1) MATERIAL: 302 STAINLESS STEEL, SPRING TYPE = CONICAL COMPRESSION, CLOSED END, ROUND WIRE, RATE = 5.59 LBS/INCH
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) SUPPLIER: McMASTER-CARR P/N 1692K38 OR SPEC P/N A08500451500S

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
03.12.16 *RB*

A	NEW ISSUE	PH	08.11.18
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.11.18		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. A  
D3858 SHEET 1 OF 1  
TITLE SCALE  
SPRING NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD